

# Memo

To: PRODUCTION, PURCHASING, SPARE PARTS, SERVICE, ACCOUNTING,  
ENGINEERING, SALES

From: Scott R. Kirejczyk – VP Operations

CC:

Date: December 22, 2000

No: Mem00-032

Ref: **S4A-PLC PART NUMBER CHANGE**

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## Comments:

The PLC and expander units used on the S4A-PLC Electrical Assembly P/N 6500N-612 and 6500NSP-612 have been changed. See below:

Old Part		
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6970	PLC (24 I/O)	1 pc
6005	Expander unit (8 out)	2 pcs

New Part		
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6971	PLC (32 I/O)	1 pc
6971-1	Expander unit (16 out)	1 pc

This change effects all Navy machines with the Series 4A-PLC control which include the:

DW600PNSWE-13A, 13AER, 23A, 23ER, 13B, 23B

DW100CNSWE-13A, 13AER, 23A, 23AER, 13B, 23B

DW1500HNSWE-13A, 23A, 23B (TBA)

DW2000MNSWE-13A, 23A

All machine manuals, schematics, APL's, and master drawings will need to be updated.

Please note this change and make the necessary updates in your departments.

If you have any questions, do not hesitate to ask.